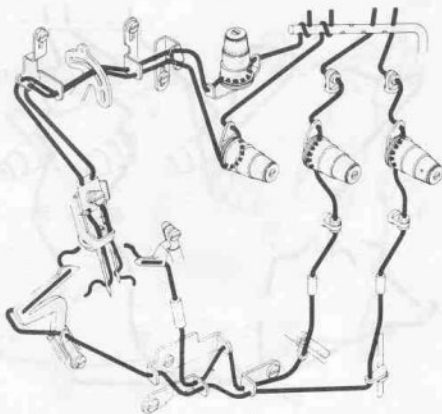


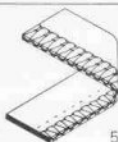
Presser foot pressure should be as light as possible while still sufficient to feed fabric and obtain proper stitch formation. Thumb Screw ❶ regulates the pressure of Presser Foot.

Turn nut ❶ clockwise for more pressure, and turn it counter-clockwise for less pressure.

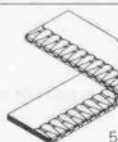
Fig. 15



Stitch type 512 and 514



512



514